

RECOMMENDED END HOOKS

All Grades of Steel

D = Finished bend diameter

| Bar Size | D, in. [mm] | 180° Hooks, ft-in. [mm] | | 90° Hooks, ft-in. [mm] |
|-----------|----------------|----------------------------|-------------|---------------------------|
| | | A or G | J | A or G |
| # 3 [#10] | 2¼ [60] | 0-5 [125] | 0-3 [80] | 0-6 [150] |
| # 4 [#13] | 3 [80] | 0-6 [150] | 0-4 [105] | 0-8 [200] |
| # 5 [#16] | 3¾ [95] | 0-7 [175] | 0-5 [130] | 0-10 [250] |
| # 6 [#19] | 4½ [115] | 0-8 [200] | 0-6 [155] | 1-0 [300] |
| # 7 [#22] | 5¼ [135] | 0-10 [250] | 0-7 [180] | 1-2 [375] |
| # 8 [#25] | 6 [155] | 0-11 [275] | 0-8 [205] | 1-4 [425] |
| # 9 [#29] | 9½ [240] | 1-3 [375] | 0-11¾ [300] | 1-7 [475] |
| #10 [#32] | 10¾ [275] | 1-5 [425] | 1-1¼ [335] | 1-10 [550] |
| #11 [#36] | 12 [305] | 1-7 [475] | 1-2¾ [375] | 2-0 [600] |
| #14 [#43] | 18¼ [465] | 2-3 [675] | 1-9¾ [550] | 2-7 [775] |
| #18 [#57] | 24 [610] | 3-0 [925] | 2-4½ [725] | 3-5 [1050] |